

东莞市翰皓精密电子有限公司

DONGGUAN HANHAO PRECISION ELECTRONIC CO.,LTD

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| Product Specification [产品规格书]: | Document No | PS-1271-01 |
| Subject [主题]: 1.27mm Pitch 1271 Series Connector Specification | Date Issued | 2017/07/30 |
| | Date Revised | 2020/08/06 |
| | Version | C |

This specification is referred to the 1.27mm series wire to board connector

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【1.适用范围 Scope】

此种规格包括 1.27mm Pitch 1271 Series 排针排母连接器规格说明

This Specification Covers the 1.27mm Pitch 1271 Series PIN Header & Female Header Connector Specification.

【2.规格与料号 Spec and Part number】

| 规格内容 Specification | 产品料号 Production No. |
|-----------------------|--|
| 胶壳/Housing | 1271H-2*XX |
| 针座/Wafer | 1271W-2*XX 1271WR-2*XX 1271WS-2*XX |

【3.材质与表面处理 Disposal of Material and surface】

| 规格内容 Specification | 材质 Materials | 表面处理 Disposal of Surface |
|-----------------------|--------------------------------------|---|
| 胶壳/Housing | 端子 磷铜/Phosphor Bronze 黄铜/Brass | Gold Plated Nickel: Over 30 μ " or 50 μ " |
| | 塑胶 PBT or High Temp Plastic | UL 94V-0 |
| 针座/Wafer | Base PBT/High Temp Plastic | UL 94V-0 |
| | PIN 黄铜/Brass | Gold Plated Nickel: Over 30 μ " or 50 μ " |

(上述参数请以工程图为准/Please Refer to the Project drawing for the above Specification)

【4. 额定等级 Ratings and applicable wires】

| 项目【Item】 | 规格【Standard】 | |
|-------------------------------------|---|---------|
| 额定电压 Rated Voltage (Max.) | 250V | [AC/DC] |
| 额定电流 Rated Current (Max.) | 1A | |
| 使用温度范围 Ambient temperature Range | -40 $^{\circ}$ C ~+105 $^{\circ}$ C | |
| 适用线径 Applicable wire insulation O.D | UL2678 AWG 30# Insulation O.D. 0.60mm(Max.) | |

【*升温时含端子.Including terminal temperature rise.】

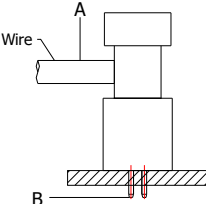
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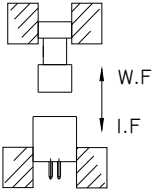
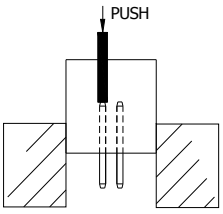
【5.性能 PERFORMANCE】

5-1. 电气的性能 Electrical Performance.

| 项目 【Item】 | 条件 【Test Condition】 | 规格 【Requirement】 |
|--|---|---|
| 5-1-1 接触阻抗 Contact Resistance | <p>公母配合,开放电压 20mV 以下,电流 10mA 检测连接器 A~B 区. Mate connectors, measure by dry circuit, 20mV MAX, 10mA. (Based upon EIA-364-06A).</p>  | <p>Initial: 20 milliohms Max. After Test: 40 milliohms Max.</p> |
| 5-1-2 绝缘阻抗 Insulation Resistance | <p>公母配合,在相邻端子,端子与地片之间,使用 500V 的直流电,检测连接器. Mate connectors, apply 500V DC between adjacent terminal or ground. (Based upon EIA-364-21B / MIL-STD-202 Method 302 Cond.B)</p> | 500 Megohms Min. |
| 5-1-3 耐电压 Dielectric Strength | <p>公母配合,在相邻端子,端子与地片之间,使用 500V 的交流电 1 分钟,检测连接器. Mate connectors, apply 500V AC for 1 minute between adjacent terminal or ground. (Based upon EIA-364-20A / MIL-STD-202 Method 301)</p> | <p>不出现中断等情况 No Breakdown and Flashover</p> |

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5-2. 机械的性能 Mechanical Performance.

| 项目 【Item】 | 条 件 【Test Condition】 | 规 格 【Requirement】 |
|---|---|---|
| 5-2-1 插拔力 Insertion & Retention Force | <p>以每分钟 $25.4 \pm 3\text{mm}$ 的速率插入和拔出。 Insert and withdraw Connectors at the speed rate of $25.4 \pm 3\text{mm/minute}$.</p>  | <p>Mating Force: 0.3kgf/ Max./Per PIN Unmating Force: 0.03 Kgf/ Min Per PIN</p> |
| 5-2-2 Pin 针保持力 Pin Retention Force | <p>以每分 $25.4 \pm 3\text{mm}$ 的速率,将 PIN 针从 Wafer 内轴向拔出的力量。 Apply axial push force at the speed rate of $25.4 \pm 3\text{mm/minute}$.</p>  | <p>2.94N {0.3kgf} min.</p> |

5-3. 环境性能及其它 Environmental Performance and Others.

| 项目 【Item】 | 条 件 【Test Condition】 | 规 格 【Requirement】 | |
|---|---|-------------------------------|----------------------|
| 5-3-1 重复插拔 Repeated Insertion/ Withdrawal | <p>以每分钟不超过 10 次的速率,将公母插拔 30 次。 When mated up to 30 cycles repeatedly by the rate of 10 cycles per minute.</p> | 接触阻抗 Contact Resistance | 40 milliohms Max. |
| 5-3-2 温升测试 Temperature Rise | <p>公母对插后,在通过额定电流下,所测定的温度。 Carrying rated current load. (UL 1977)</p> | 温升测试 Temperature rise | 30°C Max. |

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|--------------|------------------------|---|-------------------------------|------------------------|
| 5-3-3 | 耐振动性 Vibration | 振幅: 1.5mm P-P 时间: 10~55~10 HZ in 1 minute 持续时间: 每轴向 2 小时 Amplitude: 1.5mm P-P Sweep time: 10~55~10 HZ in 1 minute Duration: 2 hours in each X.Y.Z axials. (Based upon EIA-364-28B/MIL-STD-202 Method 213B Cond.A) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 40 milliohms Max. |
| | | | 瞬断 Discontinuity | 1 micro-second Max. |
| 5-3-4 | 耐冲击性 Shock | 在 X.Y.Z 上 6 个方向上,以 490m/s ² (50g 的 力量)冲击下各 3 回 .490m/s ² {50G}, 3 strokes in each X.Y.Z. axes. (Based upon EIA-364-27B/MIL-STD-202 Method 213B Cond.A) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 40 milliohms Max. |
| | | | 瞬断 Discontinuity | 1 micro-second Max. |
| 5-3-5 | 耐热性 Heat Resistance | 105±2°C, 96 hours. (Based upon MIL-STD-202 Method 108A Cond.A) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 30 milliohms Max. |
| 5-3-6 | 耐寒性 Cold Resistance | -40±5°C, 96 hours. (Based upon EIA-364-105) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 40 milliohms Max. |
| 5-3-7 | 耐湿性 Humidity | 温度: 40±2°C 湿度: 90~95%(RH) 持续时间: 96 hours Temperature: 40±2°C Relative Humidity: 90~95% Duration: 96 hours (Based upon EIA-364-31A/MIL-STD-202 Method 103B Cond.B) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 40 milliohms Max. |
| | | | 耐电压 Dielectric Strength | Must meet 5-1-3 |
| | | | 绝缘阻抗 Insulation Resistance | 500 Megohms Min. |

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| 项目 【Item】 | | 条 件 【Test Condition】 | 规 格 【Requirement】 | |
|--------------|--------------------------------|---|-------------------------------|---|
| 5-3-8 | 温度变化 Temperature Cycling | 从-40℃持续30分钟升至+105℃持续30分钟, 循环5次. 5 cycles of: a) -40℃ 30 minutes. b) +105℃ 30 minutes. (Based upon EIA-364-32B) | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 40 milliohms Max. |
| 5-3-9 | 盐水喷雾 Salt Spray | 在温度 35±2℃, 盐水浓度 5±1% 下, 盐水喷雾 48±1 小时. 48±1 hours exposure to a salt spray from the 5±1% solution at 35±2℃. (Based upon EIA-364-26B/MIL-STD-202 Method 101D Cond.B). | 外观 Appearance | 无异状 No Damage |
| | | | 接触阻抗 Contact Resistance | 40 milliohms Max. |
| 5-3-10 | 焊锡附着性 Solder- ability | 焊接时间: 3~5 秒. 焊接温度: 245±5℃. Soldering Time: 3~5second. Solder Temperature: 245±5℃. (Based upon EIA-364-52) | Solder Wetting | 浸渍面积需 95% 以上 95% of immersed area must show no voids, pin holes. |
| 5-3-11 | 焊锡耐热性 Solder- Resistance | 焊接时间: 3~5 秒. 焊接温度: 255+5/-5℃. Soldering time: 3~5 sec solder. Temperature: 255+5/-5℃. (Based upon EIA-364-56A) | 外观 Appearance | 无异状 No Damage |